







500₇ TACK WELDING WITH LOW LASER POWER <u>502</u> **INITIATE 3 SETS OF** STITCH WELDS <u>504</u> FIRST SET OF STITCH **WELDS** <u>506</u> **SECOND SET OF STITCH** WELDS **508** THIRD SET OF STITCH **WELDS** <u>510</u> FINAL WELDING <u>512</u>

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